

# Patmarlins™

## ROCKDock™ Reloading Bench Docking Mount System

**Thank you for your docking mount purchase.** This is truly a custom made product that I'm offering at a production rate price. Much handling, detail, and machining, goes into making these.

You may need to fit a base plate with a file touchup here or there. If there's a problem piece contact me ASAP.

### **Instructions:**

To install your docking mount to your bench:

- A. Set a base plate on the edge of your bench.
- B. Set docking mount sides left and right on base your plate like they would normally sit. Make sure it's all lined up and mark the drilling holes on the left side first.
- C. Drill holes through your bench with a drill slightly larger than 1/4". Using a larger bit than 1/4 leaves room for adjustment. Install the supplied 1/4-20x3" Allen head bolts and slightly tighten down the left side mount.
- D. Now put all the remaining sections in place- mark and drill. Adjust the parts so your holes line up with the rear lube shelf.

### **There are 2 ways to use your docking mount:**

1. You can simply slide in your press and tighten down the Allen bolts each time as the flare nuts stay put on the bottom of a wood bench once set. Maybe not so well on a metal bench.
2. You can shim your mount out with copy paper shims. Print out the pattern shown, and cut shims. Every bench is different, specially wood, so the shims work very well to accommodate varying surfaces. Usually no more than 2-3 under each part is adequate. Some folks use tape for shims. Counter sink or use spacers under your bench when needed.

Place the right number of shims under the docking mount parts to shim your bench. Shim so your base plates slide in and out with the tension you wish to use, when all bolts are tight.

Once the shimming process is done, it won't require any more adjustment. You may need to file fit a plate edge.

If you need help or have any problem whatsoever with your mount, please PM @ Cast Boolits or email me at:

**mail@patmarlins.com**

**Patmarlins™**

Specialty Products for Casting and Reloading  
1711-B Bruce Street  
Anderson, Ca 96007

